

1 **ABSTRACT OF THE DISCLOSURE**

2 In one aspect, the invention includes a method of forming a
3 silicon dioxide layer, comprising: a) forming a high density plasma
4 proximate a substrate, the plasma comprising silicon dioxide precursors;
5 b) forming silicon dioxide from the precursors, the silicon dioxide being
6 deposited over the substrate at a deposition rate; and c) while
7 depositing, etching the deposited silicon dioxide with the plasma at an
8 etch rate; a ratio of the deposition rate to the etch rate being at least
9 about 4:1. In another aspect, the invention includes a method of
10 forming a silicon dioxide layer, comprising: a) forming a high density
11 plasma proximate a substrate; b) flowing gases into the plasma, at least
12 some of the gases forming silicon dioxide; c) depositing the silicon
13 dioxide formed from the gases over the substrate; and d) while
14 depositing the silicon dioxide, maintaining a temperature of the substrate
15 at greater than or equal to about 500° C. In yet another aspect, the
16 invention includes a method of forming a silicon dioxide layer,
17 comprising: a) forming a high density plasma proximate a substrate;
18 b) flowing gases into the plasma, at least some of the gases forming
19 silicon dioxide; c) depositing the silicon dioxide formed from the gases
20 over the substrate; and d) not cooling the substrate with a coolant gas
21 while depositing the silicon dioxide.